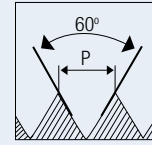




HSS Hand Taps

# BSPT

## British taper pipe threads

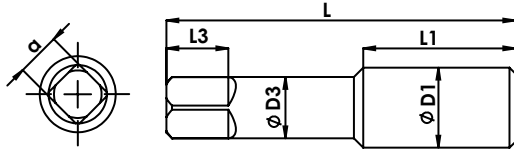


HOLE TYPE



HSS

ISO  
2284



							Lead Chamfer	Taper	Bottom	Pair
Nominal Diameter	TPI	Overall Length	Thread Length	Shank Diameter	Square Size	Square Length	Tapping Drill Diameter	EDP No.	EDP No.	EDP No.
ØD1	p	L	L1	ØD3	a	L3	Ød1			
1/8"	28	59	15	8	6.3	9	8.8	FAA0204836	FAA0204840	FAA0204833
1/4"	19	67	19	10	8	11	11.8	FAA0204849	FAA0204852	FAA0204846
3/8"	19	75	21	12.5	10	13	15.25	FAA0204857	FAA0204859	FAA0204855
1/2"	14	87	26	16	12.5	16	19	FAA0204865	FAA0204868	FAA0204863
3/4"	14	96	28	20	16	20	24.5	FAA0204873	FAA0204876	FAA0204871
1"	11	109	33	25	20	24	30.75	FAA0204881	FAA0204883	FAA0204880
1.1/4"	11	119	36	31.5	25	28	39.5	FAA0204890	FAA0204891	FAA0204889
1.1/2"	11	125	37	35.5	28	31	45	FAA0204893	FAA0204894	FAA0204892
2"	11	140	41	40	31.5	34	57			FAA0204895

Unit : mm