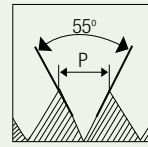




## Carbon Steel Hand Taps



### Model engineer threads



HOLE TYPE



CS

BS  
949

ZONE  
5



Nominal Diameter	TPI	Overall Length	Thread Length	Shank Diameter	Square Size	Square Length	Tapping Drill Diameter	EDP No.
ØD1		L	L1	ØD3	a	L3	Ød1	
1/8"	40	51.05	18.8	3.25	2.58	4.46	2.55	FBA0203295
5/32"	40	56.34	22.5	4.04	3.03	6.05	3.25	FBA0203323
3/16"	40	63.21	26.6	4.8	3.69	6.05	4.1	FBA0203351
7/32"	40	63.73	26.6	5.61	4.3	6.05	4.9	FBA0203379
1/4"	40	67.4	30.7	6.43	4.91	6.84	5.8	FBA0203407
9/32"	32	67.87	30.7	7.21	5.5	7.64	6.1	FBA0203435
5/16"	32	69.85	30.5	8	6.06	8.43	7.1	FBA0203463
3/8"	32	74.61	33.7	9.58	7.38	10.02	8.6	FBA0203491

CS TAPS