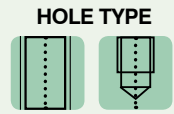
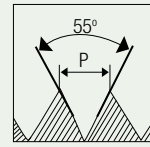




**Carbon Steel Hand Taps**

**BSPT**

**British standard taper pipe threads**



**CS**

**BS  
949**

**ZONE  
5**



								Unit : mm
Nominal Diameter	TPI	Overall Length	Thread Length	Shank Diameter	Square Size	Square Length	Tapping Drill Diameter	EDP No.
ØD1		L	L1	ØD3	a	L3	Ød1	
1/8"	28	54	19.1	8.08	6.05	7.9	8.4	FBA0209135
1/4"	19	61.9	27	10.9	8.18	11.1	11.5	FBA0209163
3/8"	19	65.1	27	13.77	10.31	12.7	14.75	FBA0209191
1/2"	14	79.4	34.9	17.45	13.08	15.9	18.25	FBA0209219
5/8"	14	81	34.9	20.32	15.24	17.5	20.25	FBA0211009
3/4"	14	82.6	34.9	23.01	17.25	17.5	23.4	FBA0209247
1"	11	95.3	44.5	28.58	21.41	20.6	29.75	FBA0209275
1.1/4"	11	101.6	44.5	33.32	24.99	23.8	38.1	FBA0209303
1.1/2"	11	108	44.5	38.1	28.58	25.4	44.5	FBA0209331
2"	11	114.3	44.5	47.63	35.71	28.6	56.4	FBA0211037

**CS TAPS**