

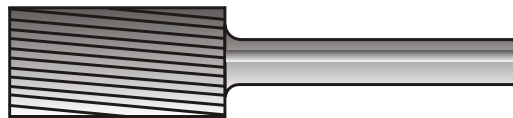
## HSS Rotary Cutters

TOTEM HSS Rotary cutters are manufactured from 6:5:2 High Speed Steel (M2 Steel) hardened and tempered to RC 60/62 hardness and are extremely useful to Debur soft machined components, Dress and carve out wooden and non-ferrous patterns; Fettle aluminum alloys smoothen out ridges of aluminum and die castings remove any material from inaccessible places on soft metals.

Shapes : Cylindrical-for deburring of straight edges and plain surfaces; Ball nose Cylindrical- for non -ferrous gears and wooden/araldite patterns for foundries; Spherical & Countersinking - for generating curvatures and countersinking holes respectively; Tree and inverted tree - for spot removal and general purpose dressing on inside of holes.

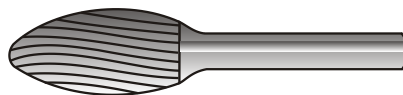
**Operating Speed:** 1100-6000 RPM depending on head diameter of cutter. Shank Dia: 6 mm.  
**Prime mover:** Flexible Grinder.

### Cylindrical Shape



Ref No	Head Dia.	Head length	OAL	No of Teeth
H 1	6	25	65	14
H 3	10	14	55	18
H 42	10	25	60	12
H 4	12	30	70	20
H 6	15	30	70	24

### Oval / Flame Shape



Ref No	Head Dia.	Head length	OAL	No of Teeth
H 41	10	20	60	20
H 34	10	20	60	22
H 35	12	25	60	24
H 36	15	30	65	30

