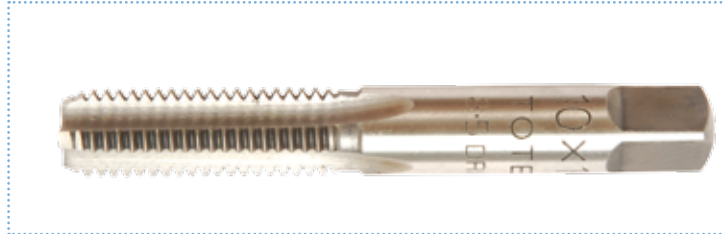
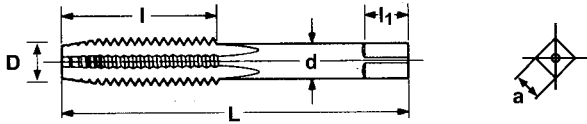


Carbon Steel Cut Thread Hand Taps



Nominal Diameter D	Pitch mm	L mm	l mm	l1 mm	a mm	d mm	Tapping drill sizes (mm)
2.30	0.40	44.5	11.1	4.8	2.7	3.3	1.90
2.60	0.45	47.6	14.3	4.8	2.7	3.3	2.10
3.00	0.60	47.6	14.3	4.8	2.7	3.3	2.40
4.00	0.50	54.0	19.1	6.4	3.4	4.2	3.50
4.00	0.75	54.0	19.1	6.4	3.4	4.2	3.25
5.00	0.50	60.3	22.2	6.4	4.2	5.4	4.50
5.00	0.90	60.3	22.2	6.4	4.2	5.4	4.10
5.50	0.90	60.3	22.2	6.4	4.4	5.6	4.60
6.00	0.75	63.5	25.4	7.1	4.8	6.1	5.20
8.00	0.75	69.9	28.6	8.7	6.3	8.2	7.20
8.00	1.00	69.9	28.6	8.7	6.3	8.2	7.00
9.00	1.00	74.6	31.8	10.3	7.0	9.1	8.00
10.00	0.75	74.6	31.8	10.3	7.8	10.3	9.20
10.00	1.00	74.6	31.8	10.3	7.8	10.3	9.00
10.00	1.25	74.6	31.8	10.3	7.8	10.3	8.80
12.00	1.00	76.2	31.8	11.1	7.0	9.3	11.00
12.00	1.25	76.2	31.8	11.1	7.0	9.3	10.75
14.00	1.25	76.2	31.8	12.7	8.2	10.9	12.75
16.00	1.00	76.2	31.8	14.3	9.1	12.2	15.00
18.00	1.50	76.2	31.8	15.9	10.3	13.8	16.50
20.00	1.00	82.6	38.1	17.5	11.2	15.0	19.00
22.00	1.50	82.6	38.1	19.1	13.3	17.7	20.50
24.00	1.50	82.6	38.1	19.1	14.5	19.3	22.50
25.00	1.50	82.6	38.1	20.6	15.2	20.3	23.50
26.00	1.50	82.6	38.1	20.6	15.2	20.3	24.50
27.00	1.50	82.6	38.1	20.6	15.2	20.3	25.50
28.00	1.50	101.6	38.1	20.6	15.9	21.2	26.50
30.00	1.50	101.6	38.1	22.2	17.1	22.8	28.50
30.00	2.00	101.6	38.1	22.2	17.1	22.8	28.00
32.00	1.50	101.6	38.1	25.4	19.5	25.9	31.50
40.00	1.50	101.6	38.1	28.6	23.5	31.3	38.00