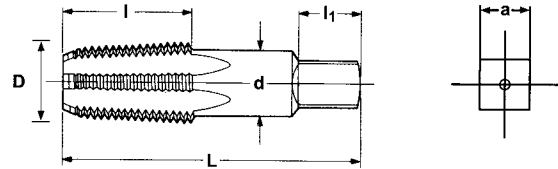




Carbon Steel Cut Thread Hand Taps



Nominal Diameter D	T. P. I.	L mm	l mm	l1 mm	a mm	d mm	Tapping drill sizes (mm) without reamer
1/8"	28	54.0	19.1	7.9	6.05	8.08	8.40
1/4"	19	61.9	27.0	11.1	8.18	10.90	11.50
3/8"	19	65.1	27.0	12.7	10.31	13.77	14.75
1/2"	14	79.4	34.9	15.9	13.08	17.45	18.25
5/8"	14	81.0	34.9	17.5	15.24	20.32	20.25
3/4"	14	82.6	34.9	17.5	17.25	23.01	23.40
7/8"	14	88.9	39.7	19.1	20.62	27.76	27.20
1"	11	95.3	44.5	20.6	21.41	28.58	29.75
1.1/4"	11	101.6	44.5	23.8	24.99	33.32	38.10
1.1/2"	11	108.0	44.5	25.4	28.58	38.10	44.50
2"	11	114.3	44.5	28.6	35.71	47.63	56.40



Nominal Diameter D	T. P. I.	L mm	l mm	l1 mm	a mm	d mm	Tapping drill sizes (mm) without reamer
1/8"	27	54.0	19.1	7.9	6.05	8.08	8.70
1/4"	18	61.9	27.0	11.1	8.18	10.90	11.10
3/8"	18	65.1	27.0	12.7	10.31	13.77	14.70
1/2"	14	79.4	34.9	15.9	13.08	17.45	17.90
3/4"	14	82.6	34.9	17.5	17.25	23.01	23.40
1"	11.1/2	95.3	44.5	20.6	21.41	28.58	29.40
1.1/4"	11.1/2	101.6	44.5	23.8	24.99	33.32	38.10
1.1/2"	11.1/2	108.0	44.5	25.4	28.58	38.10	44.00
2"	11.1/2	114.3	44.5	28.6	35.71	47.63	56.40