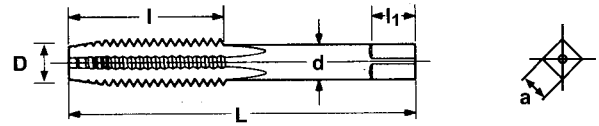




Carbon Steel Cut Thread Hand Taps



Nominal Diameter D	T. P. I. mm	L mm	l mm	l1 mm	a mm	d mm	Tapping drill sizes (mm)
3/16"	32	60.3	22.2	6.4	3.8	4.8	4.10
1/4"	26	63.5	25.4	7.1	5.0	6.4	5.60
5/16"	26	69.9	28.6	8.7	6.1	8.0	7.10
3/8"	26	74.6	31.8	10.3	7.5	9.6	8.70
7/16"	26	76.2	31.8	10.3	6.1	8.2	10.30
1/2"	26	76.2	31.8	11.1	7.0	9.3	11.90
9/16"	20	76.2	31.8	12.7	8.2	10.9	13.30
9/16"	26	76.2	31.8	12.7	8.2	10.9	13.50



Nominal Diameter D	T. P. I. mm	L mm	l mm	l1 mm	a mm	d mm	Tapping drill sizes (mm)
1/8"	40	49.2	15.9	4.8	2.7	3.3	2.55
5/32"	40	54.0	19.1	6.4	3.1	4.0	3.25
3/16"	40	60.3	22.2	6.4	3.8	4.8	4.10
7/32"	40	60.3	22.2	6.4	4.4	5.6	4.90
1/4"	40	63.5	25.4	7.1	5.0	6.4	5.80
9/32"	32	63.5	25.4	7.9	5.6	7.2	6.10
5/16"	32	69.9	28.6	8.7	6.1	8.0	7.10
3/8"	32	74.6	31.8	10.3	7.5	9.6	8.60



Nominal Diameter D	T. P. I. mm	L mm	l mm	l1 mm	a mm	d mm	Tapping drill sizes (mm)
1/2"	18	76.2	31.8	11.1	7.0	9.3	11.10
5/8"	18	76.2	31.8	14.3	9.1	12.2	14.00
3/4"	16	82.6	38.1	17.5	11.2	15.0	17.50
1"	16	82.6	38.1	20.6	15.2	20.3	23.50
1.1/4"	16	101.6	38.1	25.4	19.5	25.9	30.00