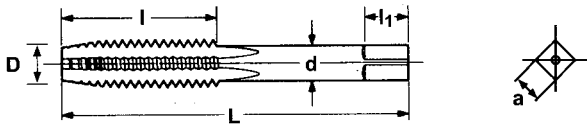


BA
BS 949 : 1951



Carbon Steel Cut Thread Hand Taps



Nominal Diameter D	Pitch mm	L mm	l mm	l1 mm	a mm	d mm	Tapping drill sizes (mm)
12	0.28	41.3	7.9	4.8	2.7	3.3	1.05
11	0.31	41.3	7.9	4.8	2.7	3.3	1.20
10	0.35	41.3	7.9	4.8	2.7	3.3	1.40
9	0.39	42.9	9.5	4.8	2.7	3.3	1.55
8	0.43	44.5	11.1	4.8	2.7	3.3	1.80
7	0.48	46.0	12.7	4.8	2.7	3.3	2.05
6	0.53	47.6	14.3	4.8	2.7	3.3	2.30
5	0.59	49.2	15.9	4.8	2.7	3.3	2.65
4	0.66	50.8	17.5	4.8	2.9	3.7	3.00
3	0.73	54.0	19.1	6.4	3.4	4.2	3.40
2	0.81	60.3	22.2	6.4	3.8	4.8	4.00
1	0.90	60.3	22.2	6.4	4.2	5.4	4.50
0	1.00	63.5	25.4	7.1	4.8	6.1	5.10

BSB
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Nominal Diameter D	T. P. I. Inch	L mm	l mm	l1 mm	a mm	d mm	Tapping drill sizes (mm)
1/4"	26	63.5	25.4	7.1	5.0	6.4	5.30
5/16"	26	69.9	28.575	8.7	6.1	8.0	6.90
3/8"	26	74.6	31.75	10.3	7.5	9.6	8.40
7/16"	26	76.2	31.75	10.3	6.1	8.2	9.90
1/2"	26	76.2	31.75	11.1	7.0	9.3	11.50
9/16"	26	76.2	31.75	12.7	8.2	10.9	13.10
5/8"	26	76.2	31.75	14.3	9.1	12.2	14.65
3/4"	26	82.6	38.1	17.5	11.2	15.0	17.86
1"	26	82.6	38.1	20.6	15.2	20.3	17.86