

**U.N.F.**  
HAND TAPS

I.S.O 529 : 1975  
B.S. 949 : Pt 2

D	T.P.I	L mm	l mm	l1 mm	d mm	a mm	Tapping Drill Sizes mm	Tapping Drill Sizes ( Fluteless) mm
0	80	41	8	4	2.5	2	1.25	1.35
1	72	41	8	4	2.5	2	1.55	1.65
2	64	44.5	9.5	5	2.8	2.24	1.9	2
3	56	44.5	9.5	5	2.8	2.24	2.15	2.3
4	48	48	11	5	3.15	2.5	2.4	2.6
5	44	48	11	5	3.15	2.5	2.7	2.9
6	40	50	13	5	3.55	2.8	2.95	3.2
8	36	53	13	6	4.5	3.55	3.5	3.8
10	32	58	16	7	5	4	4.1	4.4
12	28	62	17	7	5.6	4.5	4.7	5
1/4	28	66	19	8	6.3	5	5.5	5.9
5/16	24	69	19	9	8	6.3	6.9	7.4
3/8	24	76	20	11	10	8	8.5	8
7/16	20	82	22	9	8	6.3	9.9	10.4
1/2	20	84	24	10	9	7.1	11.5	12.1
5/8	18	95	25	13	12.5	10	14.5	
3/4	16	104	29	14	14	11.2	17.5	
7/8	14	113	33	16	16	12.5	20.4	
1	12	120	35	18	18	14	23.25	
1 1/8	12	127	37	20	20	16	26.5	
1 1/4	12	137	37	22	22.4	18	29.5	
1 3/8	12	144	37	24	25	20	32.75	
1 1/2	12	149	39	26	28	22.4	36	