

METRIC FINE

MACHINE TAPS - SPIRAL POINT

D	Pitch mm	L mm	l mm	l1 mm	d mm	a mm	Tapping Drill Sizes mm	Tapping Drill Sizes (Fluteless) mm
4	0.35/0.5							
4	0.75							
5	0.5							
6.0	0.75	66	13	8	6.3	5		
8	1	72	16	9	8	6.3		
9	1							
10	1 / 1.25	80	18	11	10	8		
11	1.25							
12	1.25 / 1.5	89	22	10	9	7.1		
14	1.5	95	24	12	11.2	9		
14	1.25	95	24	12	11.2	9		
14	1							
16	1.5	102	24	13	10	10		
16	1							
18	1.5	112	29	14	11.2	11.2		
18	1							
20	1.5	112	29	14	11.2	11.2		
20	1							
22	1.5							
22	1							
24	1.5							
24	2							
25	1 / 1.50							
27	1.5 / 2							
30	1.5 / 2							

