

B.S.W.

HAND TAPS

I.S.O 529 : 1975

B.S. 949 : Pt 2

D	T.P.I	L mm	l mm	l1 mm	d mm	a mm	Tapping Drill Sizes mm	Tapping Drill Sizes (Fluteless) mm
1/16	60	41	8,0	4	2,50	2	1,15	1,40
3/32	48	44	10,0	5	2,80	2.24	1,90	2,10
1/8	40	48	11,0	4	3,15	2.5	2,55	2,90
5/32	32	53	13,0	6	4,00	3.15	3,20	3,60
3/16	24	58	16,0	7	5,00	4	3,70	4,20
7/32	24	62	17,0	7	5,60	4.5	4,50	5,00
1/4	20	66	19,0	8	6,30	5	5,10	5,70
5/16	18	72	22	9	8,00	6.3	6,50	7,20
3/8	16	80	24	11	10,00	8,00	7,90	8,70
7/16	14	85	25	9	8,00	6.3	9.3	10.2
1/2	12	89	29	10	9,00	7.1	10.5	11.6
5/8	11	102	32	13	12,5	10	13.5	14.75
3/4	10	112	37	14	14	11.2	16.25	
7/8	9	118	38	16	16	12.5	19.25	
1	8	130	45	18	18	14	22	
1 1/8	7	138	48	20	20	16	24.75	
1 1/4	7	151	51	22	22.4	18	28	
1 3/8	6	162	57	24	25	20	31	
1 1/2	6	170	60	26	25	22.4	33.5	
1 5/8	5	170	60	26	28	22.4	35.5	
1 3/4	5	187	67	28	31.5	25	39	
1 7/8	4 1/2	187	67	28	31.5	25	42	
2	4 1/2	200	70	31	35.5	28	44.5	