

B.S.P.T.
HAND TAPS

I.S.O 529 : 1975
B.S. 949 : Pt 3

| D | T.P.I | L mm | l mm | l1 mm | d mm | a mm | Tapping Drill Sizes mm | Tapping Drill Sizes (Fluteless) mm |
|-------|-------|------|------|-------|------|------|------------------------|-------------------------------------|
| 1/8 | 28 | 59 | 15 | 9 | 8 | 6.3 | 8.4 | |
| 1/4 | 19 | 67 | 19,0 | 11 | 10 | 8 | 11.2 | |
| 3/8 | 19 | 75 | 21 | 13 | 12.5 | 10 | 14.75 | |
| 1/2 | 14 | 87 | 26 | 16 | 16 | 12.5 | 18.25 | |
| 3/4 | 11 | 96 | 28 | 20 | 20 | 16 | 23.75 | |
| 1 | 11 | 109 | 33 | 24 | 25 | 20 | 30 | |
| 1 1/4 | 11 | 119 | 36 | 28 | 31.5 | 31.5 | 38.5 | |
| 1 1/2 | 11 | 125 | 37 | 31 | 35.5 | 35.5 | 44.5 | |
| 2 | 11 | 140 | 41 | 34 | 40 | 40 | 56 | |