

**B.A.**  
HAND TAPS

I.S.O 529 : 1975  
B.S. 949 : Pt 2

D	Pitch mm	L mm	l mm	l1 mm	d mm	a mm	Tapping Drill Sizes mm	Tapping Drill Sizes ( Fluteless) mm
12	0.28	40	7	4	2.5	2	1.05	
11	0.31	41	8	4	2.5	2	1.2	
10	0.35	41	8	4	2.5	2	1.4	1.55
9	0.39	41	8	4	2.5	2	1.55	1.7
8	0.43	44.5	9.5	5	2.8	2.24	1.8	2
7	0.48	44.5	9.5	5	2.8	2.24	2.05	2.3
6	0.53	44.5	15.5	5	2.8	2.24	2.3	2.55
5	0.59	48	11	5	3.15	2.5	2.65	2.9
4	0.66	50	13	5	3.55	2.8	3	3.3
3	0.73	53	13	6	4.5	3.55	3.4	3.7
2	0.81	58	16	7	5	4	4	4.3
1	0.9	62	17	7	5.6	4.5	4.5	4.9
0	1	66	19	8	6.3	5	5.1	5.5